# An Overview on Green Synthesis of SnO<sub>2</sub> Nanoparticle

### Deepanshi Khatri<sup>1</sup>\* Dr. Vipin Kumar<sup>2</sup>

<sup>1</sup> Research Scholar, Sunrise University, Alwar, Rajasthan

Abstract – Nanomaterials have pulled in incredible energy in light of their fascinating properties, which are one of a kind according to those of their looking at mass state. Tremendous undertakings are being taken towards the development of nanometer assessed materials in examines related on one hand to their significant part, for instance, the size effect and the quantum effect and afterwards again towards the usage of these materials. Nanometer estimated material and semiconductor particles have a huge potential for mechanical applications. Metal oxide semiconductors are insignificant exertion and practical gas detecting material. Among the distinctive metal oxide semiconductors, SnO<sub>2</sub> has been pulling in much thought since they are significantly coordinating, clear and fragile to gases. SnO<sub>2</sub> as an n-type semiconductor considering wide-vitality opening (3.6 eV) has pulled in various thoughts, thusly this thing was used in various fields, for instance, clear driving films, reactant materials, biological watching, biochemical sensor, lithium battery-fueled batteries, shading honed sun-controlled cells and ultrasensitive gas sensors.

#### INTRODUCTION

The changes in the properties of  $SnO_2$  as a result of gas adsorption are related to the nonstoichiometric, typical co-arrangement number per grain and the neck size effect in the down to earth material. Accordingly, there is no specific report relating to its structure and detecting properties. The gas detecting characteristics of the materials can be improved by intertwining a couple included substances into oxide films. Driving forces like Pt, Pd, Ag, Ru and CuO routinely added to the base material to improve the gas affectability and selectivity. Liquefied Petroleum Gas (LPG) is astoundingly inflammable gas.

### GREEN SYNTHESIS OF SNO<sub>2</sub> NANOPARTICLE

#### Bacterial cell intervened synthesis

Distinctive bacterial species have been utilized for the synthesis of various metal and metal oxide nanoparticles. Experts reported that the proximity of proteins, mixes, and the biochemical reaction pathways are obligated for metal molecule decline. The central advantage of using minuscule living beings for the synthesis of the nanoparticle is that the immense degree synthesis should be conceivable with the unimportant usage of hazardous and expensive engineered substances.

### This tiny living being interceded synthesis process has a couple of drawbacks also:

Bacterial culture methodology is monotonous and the size, shape, and crystallinity of the nanoparticles can be controlled fittingly. The proportions of the as-joined SnO<sub>2</sub> Nps were found in the extent of 3–18 nm. It was furthermore seen that the example hardened at 150°C for 2h made commonly round-framed SnO<sub>2</sub> nanoparticles with sizes in the extent of 10–42 nm. It was communicated that the biosynthesized SnO<sub>2</sub> Nps were beaten or made sure about by the amino acids, proteins, or diverse biomolecules drew in with the reaction, offering ordinary assistance and unfaltering quality.

#### Plant source-mediated synthesis

Biosynthesis of metal oxide nanoparticles from plant biomass or concentrates has been considered as a green course and is under cautious examination. From composing study, it will, in general, be said that phytochemicals present in plants are liable for the development of metal oxide nanoparticle. It is acknowledged that couple of bioactive authorities which are accessible in plant removes, for instance, alkaloids, phenolic acids, polyphenols, proteins, sugars, and terpenoids have a noteworthy activity in the decline of metallic particles. The diminished metal particles may then be added with climatic oxygen or with the oxygen beginning from the

<sup>&</sup>lt;sup>2</sup> Associate Professor, Sunrise University, Alwar, Rajasthan

degrading phytochemicals to shape metal oxide nanoparticles. Also, phytochemicals present in the structure help to hinder agglomeration between the particles. A couple of Researchers joined SnO<sub>2</sub> NPS by using a concentrate of various plant segments of various plants which are summarized underneath:

#### Using Leaf extricate

Gowri utilized liquid concentrate of Aloe barbadense Miller (aloe vera) leaf for preparing tin hydroxides from SnCl2.2H2O and finally, it was changed over to crystalline SnO2 NPS by heat treatment at the temperature of 450°C for 3 hours. In this methodology homogenous and agglomerated round formed granules were molded with the size going from 50 to 100 nm. Dried leaf concentrate of Aspalathus Linearis (Rooibos) plant was utilized by Diallo. They found that both the atom size and crystallinity of the example extended with the hardening temperature and the typical width of the crescent nanoparticles was found to move in the extent of 2.5 to 11.40 nm. The bioactive parts (aspalathin, nothofagin, aspalalinin, etc.) present in the leaf remove are acknowledged to go about as chelating masters.

#### Using Flower extract

Coordinated SnO<sub>2</sub> Nps with a typical size running from 2-8 nm using sprout extract of Nyctanthes arbor-tristis (Parijataka). Extracts of another sprout, Saraca Indica (Ashoka), was utilized to fuse SnO<sub>2</sub> Nps by. They contemplated the effect of reaction boundaries like the volume of extract and temperature on the game plan of tin oxide nanoparticles and found to vacillate the particles size from 2.2 nm to 18.2 nm.

#### **Using Fruit extract**

Round shaped SnO<sub>2</sub> Nps having a typical size of 20-50 nm were mixed using a methanolic extract of Cyphomandra betacea (tamarillo) natural item arranged SnO<sub>2</sub> Nps using juice of prepared Punica granatum (pomgranate) nourishments developed from the beginning the atom size and crystallinity of the example changed with the assortment of a combination of extract and in like manner with growing hardening temperature. TEM pictures exhibited that as mixed particles were irregularly shaped however the hardened examples at higher temperature were nonagglomerative, roundabout or rectangular perfectly healthy. The ordinary particle size was found to change inside the extent of 2.2 to 42.4 nm.

#### Using Fruit Peel extract

Dried strip extract of Annona squamosa (sugar apple) natural item was utilized to organize stable  $SnO_2$  Nps with an ordinary size of 27.5 nm. Water-dissolvable blends containing hydroxy (- OH) utilitarian social affairs present in liquid strip extract should be obligated for the modification of  $SnO_2$  NPS.

#### **Using Seed extract**

Arranged SnO<sub>2</sub> Nps (typical size 4 nm) using a methanolic extract of Persia Americana (avocado) seed and liquid stannous chloride arrangement incorporated tetragonal SnO<sub>2</sub> Nps having various sizes using Piper nigrum (dull pepper) seed extract at various calcination temperatures. The size of the particles was found to contrast from 5-30 nm depending upon the calcination temperature. An extract of Trigonella foenum-graecum (fenugreek) seed was utilized to convey commonly round formed SnO<sub>2</sub> Nps with size in the range 2.6–20 nm. It was represented that the crystallite size of SnO<sub>2</sub> Nps lessens with extending the measure of seed extract during synthesis.

#### Using Root bark extract

Catunaregam Spinoza plant for the synthesis of SnO<sub>2</sub> NPS. The phytochemicals present in the root bark extract go about as a fixing authority for the game plan of nanoparticles and helped with hindering agglomeration.

## BIOSYNTHESIS OF COPPER NANOPARTICLE

Today nanotechnology needs to make an elective system to synthetic synthesis which is strong, nonunsafe, clean and eco neighbourly. One such procedure is natural synthesis, were diminishing and besting administrators like microorganisms, parasites, actinomycetes, yeast and plants are utilized. Very few works is available on the biosynthesis of Cu Nps and other metal Nps appeared differently in relation to compound synthesis. Plan of Biological extracts for Copper Nanoparticle synthesis Plan of Microbial extracts: Studies have demonstrated the general strategy which consolidates refined microorganism on sensible stock medium, bring forth on a turning shaker at proper rpm and temperature unequivocal for microorganism for a set number of days. The lifestyles were then centrifuged at required rpm and time. The supernatants gained were utilized for the synthesis of Cu NPS. Parasites are brought forth on a rotational shaker at 200 rpm for ten days at 28°C and microorganisms is agonized at 37 °C for 24 hours in an incubation facility shaker at 1550-200 rpm.

#### **APPLICATIONS**

#### Photocatalytic development

Nanostructured semiconductor  $SnO_2$  goes about as a sensational photocatalyst in the debasement of some ordinary material hues. A Biosynthesized  $SnO_2$  nanoparticle was found to show bewildering photocatalytic responses for Methylene blue (MB) and Eosin Y shading.

Diallo saw that smaller size SnO2 nanoparticles-based arrangements can spoil a couple of hues (MB, Eosin Y shading and Congo red) even more satisfactorily with a snappier rate. Another examination [34] in like manner reported about the photocatalytic activities of biosynthesized SnO<sub>2</sub> Nps using MB under splendid light enlightenment. It was found that after 180 min the degradation of MB was done 91.89 and 88.23% by SnO<sub>2</sub> Nps reinforced at 300°C (S1) and 450°C (S2) independently and the assortment of debasement profitability was explained by the size assortment of nanoparticles. The more diminutive size of S1 diverged from S2 and by and large high surface to extent is liable for showing volume better photocatalytic activity.

#### Antibacterial activity

The antibacterial activity of the SnO<sub>2</sub> Nps against gram-negative Escherichia coliH microorganisms. It was seen that the bactericidal force was overhauled with the extension in the assembly of nanoparticles and consequently, it was communicated that higher centralization of SnO<sub>2</sub> Nps was basic in bactericidal effect. In light of the gigantic surface zone, the activity of the nanoparticle's additions, as needs be SnO<sub>2</sub> Nps react profitably with the cell layer and inactivate the organisms in like manner researched the antibacterial activities of SnO<sub>2</sub> Nps against a gram-negative strain, E. coli and differentiated the development and a grampositive strain, S. aureus. They saw that E.coli demonstrated more basic development than Sauers and explained the miracle as the cell divider is absent in E.coli anyway it is accessible in Sauers, along these lines the nanoparticles could without a very remarkable stretch be gone into the E.coli causing more cell hurt than that of Sauers considered the antibacterial activity of as-prepared SnO2 NPS on microorganism E.coli and found that the development obstacle zone on E.coli was extended with an increase the combination of nanoparticles moreover observed the antibacterial activity of biosynthesized SnO<sub>2</sub> Nps towards both the Sauers and E.coli. They found that SnO<sub>2</sub> nanoparticles indicated more impediments with S. aureus, a gram-positive strain differentiated and E. coli, a gram-negative strain.

#### Malignant growth avoidance operator activity

The malignant growth avoidance operator activity of biosynthesized SnO<sub>2</sub> Nps was assessed by checking the limit of dousing of the stable 1,1-diphenyl-2-picryl hydra Zyl (DPPH) radical (significant violet concealing) into the nonradical structure (yellow concealing). It was seen that the shade of DPPH gradually changed from significant violet to light yellow inside seeing SnO<sub>2</sub> Nps which show the scrounging action and change of DPPH to DPPH-H. It was represented that the radical-looking through capability depends upon various variables, for instance, particle size, morphology and distortions. The scavenging activity of the hardened

example was found to reduce interestingly with that of the as-prepared example.

#### Against threatening development

The cytotoxic effect of size unequivocal  $SnO_2$  NPS on colorectal (HCT116) and Lung (A549) disease cell lines. It was found that the delivered Reactive oxygen species (ROS) was liable for cytotoxicity of  $SnO_2$  Nps to the contemplated dangerous development cells. They furthermore observed that smaller size Nps demonstrated higher cytotoxicity over greater size Nps on account of the time of more ROS in the past case found the cytotoxic effect of biosynthesized  $SnO_2$  Nps on hepatocellular carcinoma cell line (HepG2). It was represented that with the extension of the collection of  $SnO_2$  Nps (up to  $500 \mu g/mL$ ) cytotoxicity of  $SnO_2$  Nps on hepatocellular carcinoma cell line (HepG2) was moreover extended. The decided IC50 estimation of  $SnO_2$  particles was found 148  $\mu g/mL$ .

#### Bodyweight increasing

The effect of supplement C offset SnO<sub>2</sub> Nps on the bodyweight of neonatal rodents and saw that the supplement C settled SnO<sub>2</sub> Nps propelled a higher body weight gain appeared differently in relation to rough SnO<sub>2</sub> NPS. It was said that when supplement C settled SnO<sub>2</sub> went into the body course of action of rodents, supplement C bested outwardly of SnO<sub>2</sub> Nps went about as a malignant growth anticipation operator and diminished the oxidative weight achieved by SnO<sub>2</sub> Nps on cells, realizing lessened weight decrease in the rodents.

#### Methods for synthesis of nanomaterials

Nanomaterial synthesis is basic to understand the particulate arrangement process, adjust the physicochemical properties of the nanomaterial and to empower explicit functionalities and applications. The capacity to get ready and procedure nanostructures at the required size and shape is the principal prerequisite in investigating their properties and applications. Fundamentally, there are two ways to deal with the synthesis of nanostructures to be specific top-down methodology and base up approach. The top-down methodology alludes to the division of mass material to the material at the nanoscale. In the base approach, up nanostructure is developed particle by-iota, atomgroup by-atom, or by-bunch. The methodologies are essential to adjust the size, shape and properties of nanostructures. In the material creation process, nanomaterial synthesis strategies are likewise delegated physical, synthetic and organic techniques.

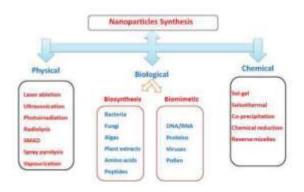


Fig. 2 Blueprint of the different strategies for the synthesis of nanostructures

#### Physical strategy

The physical strategy utilizes mechanical powers to break mass materials or light emissions for the arrangement of nanomaterials. The normally utilized physical techniques are ball processing, faltering, laser removal and physical fume testimony. Physical synthesis is valuable in creating unadulterated nanostructures and nano-amalgams. Tragically, synthesis of nanomaterials by physical strategies have a few restrictions, for example, trouble in social affair the items, vitality squander, confounded methodology, high temperature, high vacuum and generally costly hardware and ecological pollution

#### Chemical strategy

Chemical synthesis utilizes chemical responses for the development of nanomaterials. A significant part of chemical strategy is the capacity to control the shape and size, which give one of a kind properties to the normally utilized chemical nanomaterials. The techniques are chemical fume statement, sol-gel, colloidal strategy and solvothermal strategies. Poisonous and ecologically destructive chemicals like surfactants and stabilizers are consistently used for size and shape control of different nanomaterials. In any case, in the synthesis of nanoparticles by chemical strategies a few issues emerge which incorporate use of harmful chemicals and hazardous side-effects.

## BIOLOGICAL SYNTHESIS OF NANOSTRUCTURES

Organic synthesis is a base-up approach which draws motivation from nature. Nature has conceived clever approaches to plan and incorporate new materials. During the time spent advancement, nature has shown the aptitudes of tuning the size and state of frameworks to the ideal level. Understanding the regular procedure of synthesis has roused researchers to gadget eco-accommodating and greener techniques for material synthesis. Natural synthesis emerged out of the requirement for less expensive pathways for nanomaterial synthesis. As organic methodology plants utilizes and microorganisms to nanostructures, it is reasonable, safe and condition well disposed. The capacity of plants and microorganisms to diminish metal mixes into nanomaterials has been investigated as of late.

### Synthesis of nanomaterials utilizing microorganisms

Synthesis of nanomaterials utilizing microorganisms has pulled in a great deal of consideration as a result of its expected applications in medication. Microorganisms, for example, microscopic organisms, parasites, infection and yeast are considered as bioplants for the synthesis of metal, metal oxide and sulfide nanostructures. This procedure is perfect with green science standards as the response is eco-accommodating and biocompatible. Microorganisms connect with the metal mixes causing oxidation, decrease and methylation instrument to incorporate nanomaterials.

#### Synthesis of nanomaterials utilizing plants

The utilization of plants and plant separates for nanomaterial synthesis has been examined by researchers since 1990's. Plant parts, for example, leaf, root, latex, seed, and stem are being utilized for the synthesis of nanomaterials. Synthesis of nanostructures utilizing plants are sheltered, practical and less tedious contrasted with other natural methodologies. The phytochemicals present in plant extricate have been seen as answerable for decrease and adjustment of nanostructures. Plant biomass is a sustainable power source acquired from living or dead plants. In plant helped synthesis, the components that assume an indispensable job in the creation of nanomaterials are convergence of plant separate, nature of concentrate, grouping of metal salt, pH, temperature and response time. Additionally, controlling these variables can impact the size and state of the readied nanomaterials.

## Mechanism of nanostructure development utilizing plant separates

It is realized that phytochemicals in the plant concentrate can go about as diminishing and balancing out specialists, however, the specific instrument engaged with nanostructure development isn't known. The nearness of various water solvent optional metabolites in plant extricate likewise assume a key job in the decrease and adjustment of nanomaterials.

### METAL OXIDE NANOSTRUCTURES AND THEIR SIGNIFICANCE

Metal oxide nanostructures are one of the most flexible class of nanostructures which display an assortment of down to earth applications. Metal oxide nanostructures have made sensational advances in physical science, science, science, materials science and designing. Their special and tunable properties, for example, synergist, mechanical, optical, optoelectronic, attractive,

electrical, warm and so on have made them 9 superb possibilities for different innovative applications. They are utilized as energy units, sensors, sunlight-based cells, lasers, memory gadgets, capacitors, etc. Metal oxide nanostructures are effectively concentrated by analysts in view of their functionalities and applications.

#### Zinc Oxide (ZnO) semiconductor

Zinc Oxide is a multifunctional semiconducting metal oxide. ZnO has a place with II-IV gathering and is an n-type semiconductor. ZnO is a white powder that normally happens as an uncommon mineral zincite however for the most part created artificially. ZnO has an immediate band hole of 3.37eV at room temperature and a huge exciton restricting vitality of 10 60meV [23]. ZnO has three crystalline structures: hexagonal wurtzite, cubic zincblende and rock salt. Of these structures, hexagonal wurtzite is the most wellknown and stable structure (Fig. 1.3). The wurtzite structure is acquired by interchange stacking of two interpenetrating hexagonal-shut pack (hcp) sub-grids along the c heading. The unit cell of sub-grids structures a tetrahedron structure comprising of 5 particles; one zinc molecule is encircled by four oxygen iotas and bad habit versa.

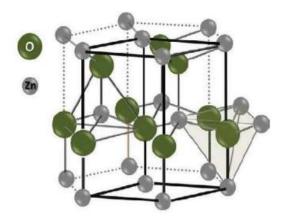


Fig. 3 Crystal structure of wurtzite zinc oxide

Table 1 Properties of Hexagonal Wurtzite ZnO

Properties	Parameters
Mineral name	Zincite (ZnO)
Stable crystal structure	Hexagonal, wurtzite
Lattice constants	a = 0.3256nm, c = 0.5212nm
Molecular Mass	81.37 g/mol
Density	5670 kgm-3
Melting point	2248 K
Dielectric constant	8.66
Bandgap (direct)	3.37 eV
Refractive index	2.008

Zinc oxide semiconductors have a few great properties, for example, room temperature glow, piezoelectricity and piezotronicity. Additionally, crystalline zinc oxide is thermochromic for example it can change shading from white to yellow when warmed and returns to white when cooled. The photocatalytic property of ZnO can be utilized for the evacuation of the purification of water. ZnO is generally utilized as an added substance in various materials and items including elastic, plastics, pottery, glass, concrete, paints, salves, cement, sealants, shades, nourishments, batteries and medical aid tapes. It discovers applications in vitality sparing windows, slim film transistors, fluid crystal show, light-radiating diodes and sensors.

#### Copper (II) Oxide (CuO) semiconductor

Copper (II) oxide or cupric oxide is a p-type metal oxide semiconductor with a tight bandgap of 1.2eV – 1.5eV. Cupric oxide is found in nature as minerals like tenorite and paramelaconite. CuO is a dark strong which crystalizes in monoclinic structure as appeared in Fig.1.4. In the unit cell of CuO, each copper iota is encircled by four oxide molecules in square plane design. CuO has remarkable electrical, optical and reactant properties. CuO nanomaterials have numerous points of interest, for example, non-poisonousness, modest creation and a high surface territory to volume proportion, great electrochemical action and electron move at a low potential, which is useful for organic and chemical detecting applications.

Copper oxide is a forthcoming material which discovers applications in attractive capacity media, impetuses, semiconductors, sensor, negative anode material for lithium-particle batteries, resistive exchanging memory, electrochromic, antibacterial action, natural catalysis, CO oxidation, photograph catalysis, photochemical development of H2 from water. photocurrent age, natural synthesis, photograph catalysis and so on. CuO is broadly sun-based utilized in cells, gas sensors, electrochemical cells, stockpiling gadgets and for catalysis.

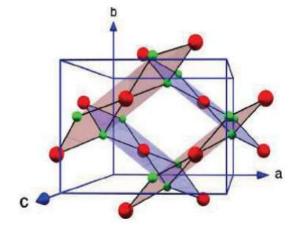


Fig. 4 The crystal structure of copper (II) oxide

Table 2 Properties of CuO at room temperature

Properties	Parameters
Mineral name	Tenorite and Paramelaconite
Stable crystal structure	Monoclinic
Lattice constants	a=0.468nm, b=0.342nm, c=0.513nm
Molecular Mass	79.545 g/mol
Density	6310 kgm-3
Melting point	1599 K
Dielectric constant	18.1
Bandgap (direct)	1.2- 1.5 eV
Refractive index	1,4

#### Cadmium Oxide (CdO) semiconductor

Cadmium Oxide is a significant n-type semiconductor with a direct bandgap of 2.5eV and indirect bandgap of 1.98eV. The distinction in both direct and indirect band gaps is credited to inherent cadmium and oxygen opening. It has a cubic (NaCl type, face focused cubic lattice boundary a = 0.469 nm) crystal structure (Fig. 1.5) with rotating Cadmium and Oxygen particles situated at lattice points. CdO has metal-like accuse outstandingly conduct of transport enormous portability transporter and great optical straightforwardness in the obvious locale. CdO is utilized in photodiodes, gas sensors, sun-powered cells and straightforward terminals because of its low electrical resistivity and high transmission in the noticeable district. The higher conductivity of the CdO nanomaterial makes it positive for gas detecting applications.

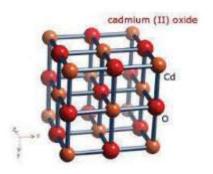


Fig. 5 Crystal structure of cadmium oxide 14

Table 3 Properties of CdO at room temperature

Properties	Parameters
Mineral name	Monteponite
Stable crystal structure	Face centered cubic (NaCl type)
Lattice constants	a = 0.469 nm
Molecular Mass	128.4112 g/mol
Density	8150 kgm-3
Melting point	1773 K
Dielectric constant	18.1
Bandgap (direct)	2.18 eV
Refractive index	2.49

#### CONCLUSION

Sol-gel synthesis course has been effectively used to orchestrate nickel-doped  $SnO_2$  nanoparticles. The XRD designs show that the readied tests are rutile in structure with  $\leq 5$  nm in size. No debasement stage

has been seen in XRD. The crystallinity, particle size and cross-section steady are diminishing with the expansion in nickel concentration. The information uncovered that the dielectric steady and tanδ display the ordinary dielectric conduct and diminishes with the expansion in frequency and dopant concentration, which has been clarified in the light of the Maxwell-Wagner model. The air conditioner conductivity shows the frequency and synthesis of subordinate conduct. It increases with the expansion in frequency and dopant concentration. Complex impedance spectra show two half circles relating to unadulterated nanoparticles while one crescent for Ni-doped examples, proposing the strength of grain limit opposition in the doped examples. The optical investigations have been done utilizing optical absorbance and fluorescence spectroscopies. The band hole of the doped examples shows a narrowing impact as estimated from the Tauc connection. The fluorescence spectra show a wide obvious discharge top which might be because of the surface imperfection levels. The force of obvious outflow increases as the dopant concentration increases. In this manner, the nickel doping can be utilized as a technique to control the electrical properties, band hole and obvious iridescence of the SnO<sub>2</sub> nanoparticles.

#### **REFERENCES**

- 1) R.J. Bandaranayake, G.W. Wen, J.Y. Lin, H.X. Jiang, C.M. Sorensen (1995). Appl. Phys. Lett., 67, pp. 831.
- 2) J.G. Winiarz, L. Zhang, M. Lal, C.S. Friend, P.N. Prasad (1999). Chem. Phys., 245, pp. 417.
- 3) L. Qi, H. Colfen, M. Antonietti (2001). Nano Lett., 1, pp. 61.
- 4) H. Gleiter (1989). Prog. Mater. Sci., 33, pp. 109.
- 5) C.C. Koch (1993). Nanostr. Mater., 2, pp. 109.
- 6) B.H. Kear, L.E. McCandless (1993). Nanostrip. Mater., 3, pp. 19.
- 7) H. Chang, C.J. Alstetter, R.S. Averback (1992). J. Mater. Res., 7, pp. 2962.
- 8) U. Erb, A.M. El-Sherik, G. Palumbo, K.T. Aust (1993). Nanostr. Mater., 2, pp. 383.
- 9) A.E. Berkowitz, J.L. Walter (1987). J. Mater. Res., 2, pp. 277.
- 10) R.W. Siegel, F.E. Fujita (1994). (Edrs.) Phys. of New Material Sciences Vol. 27, (Springer, Berlin, 1994) pp. 65.

- 11) K.S. Suslick, G.J. Price (1999). Annu. Rev. Mater. Sci., 29, pp. 295.
- 12) R.A. Roy, R. Roy (1984). Mater. Res. Bull., 19, pp. 169.
- 13) Y. Murase, E. Kato (1980). J. Cryst. Growth, 50, pp. 509.
- 14) A.B. Hardy, G. Gowda, T.J. Mcmahon, R.E. Rieman, R.E. Rhine (1988). Ultrastructure Processing of advanced Ceramics John Wiley, New York, p.407.

#### **Corresponding Author**

#### Deepanshi Khatri\*

Research Scholar, Sunrise University, Alwar, Rajasthan