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**A STUDY ON CURRENT APPLICATIONS
INVOLVING POLYMER REINFORCED
ORGANOMETALLIC CATALYSTS INSIDE
ORGANIC SYNTHESIS**

A Study on Current Applications involving Polymer Reinforced Organometallic Catalysts inside Organic Synthesis

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Abstract - Later growths concerning the requisition of polymer backed organometallic reagents in solid phase synthesis are surveyed, with an uncommon keep tabs on system for carbon-carbon creation. Illustrations of responses that are secured incorporate the established Suzuki, Sonogashira and Heck couplings, and yet aryl amination, epoxide opening, revisions, metathesis and cyclopropanation.

INTRODUCTION

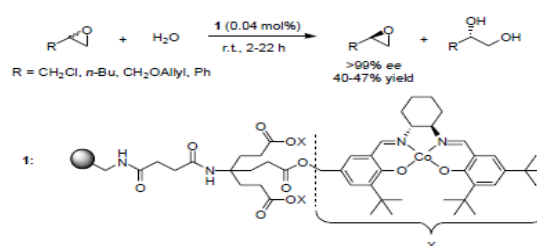
This audit fronts writing concerning the provision of polymer bound organometallic reagents in natural synthesis from 2007 until May 2010; for prior reports around there we imply exhaustive audits blanket the time up to 2007. In like manner, solid phase organometallic science where the substrate, as opposed to the catalyst, is appended to the backing is not incorporated, however audits abridging this field are accessible. Because of the plenty of literary works on the point of solid backed metal edifices, specifically palladium-holding catalysts, we have decided to make a few confinements in the material secured. Hence, catalysts for oxidation and diminishment are not examined here, with the exemption of a couple of chosen awry courses of action for example hydrogenation. We rather imply a later audit by Beligny and Rademann, managing both metallic and non-metallic oxidants appended to polymeric upholds. Likewise, we restrain this report to the utilization of non-solvent polymeric helps, hence avoiding organometallics joined to silica, solvent polymers and dendrimers, even though numerous fascinating new backed catalysts have seemed utilizing such materials likewise. The audit does not mean to be exhaustive, however rather reflects a particular determination of functional and proficient techniques with a provision towards natural synthesis, and committing something new in this field.

A significant part of the later center in the territory of upheld organometallic reagents has been on the capability to reuse the catalyst, vital from a green science perspective, and likewise to cutoff the degree of draining of the metal from the solid backing. Along these lines, uncommon consideration has been taken in incorporating these viewpoints in the dialogue of the unique discoveries. The audit has been isolated consistent with the metal utilized and further sub-

partitioned consistent with the provision in natural synthesis.

COBALT

Ring Opening of Epoxides : Kinetic determination of epoxides by means of hydrolysis has been accomplished with a (salen)co catalyst appended to a dendronized polystyrene back, as reported by Weck and associates. The dendron linker permits the connection of three units of the cobalt-salen catalyst in close vicinity, improving helpful cooperations and expanding the nearby catalyst focus, along these lines taking into account the utilization of a fundamentally lower catalyst stacking than prior attained utilizing a polymer-upheld catalyst for this response.



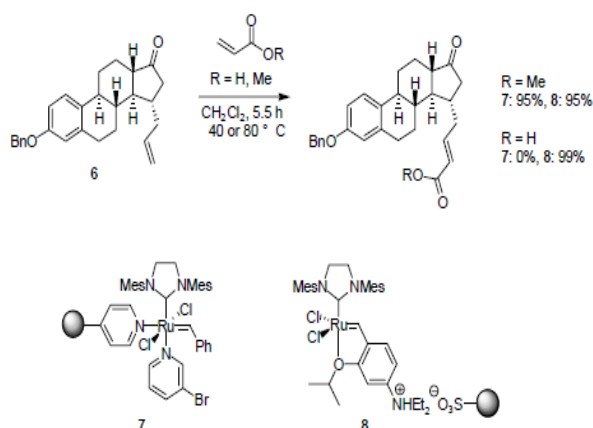
Scheme : Hydrolytic kinetic resolution of epoxides using a polymer-supported (salen)-cobalt catalyst.

Four distinctive epoxide substrates were examined. Preactivation of the catalyst [i.e. oxidation from Co(II) to Co(III) in the vicinity of air and acidic acid], accompanied by the expansion of epoxide and water, managed basically enantiomerically immaculate epoxide with yields in the reach of 40-47% (greatest speculative yield 50%) hinging on the substitution example of the epoxide. Reusing of the backed catalyst was additionally researched, indicating that in spite of the fact that the catalytic movement dropped

to some degree after a couple of cycles, the enantioselectivity of the response was not influenced much.

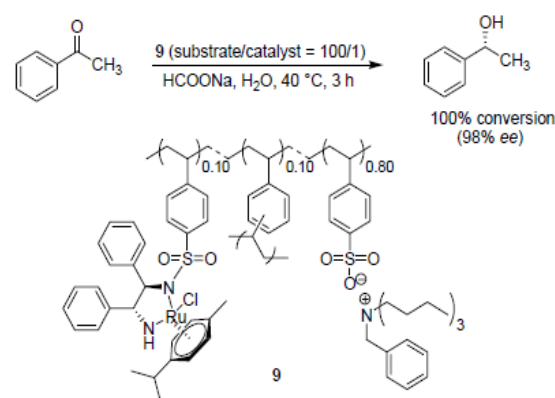
RUTHENIUM

Metathesis : Kirschning and collaborators have researched the utilization of two diverse polymer bound ruthenium carbenes as metathesis catalysts in the derivatization of a steroid platform, with the point of planning 17 β -hydroxysteroid dehydrogenase sort 1 inhibitors. Estrone subsidiary 6, with a pendant allyl aggregate in the C15 position, was subjected to metathesis responses utilizing a mixed bag of functionalized alkenes, in combo with two diverse solid-backed Grubbs-sort catalysts. In complex 7, the ruthenium carbene is facilitated to a polymer bound pyridine, while in 8, the linkage to the polymer is of ionic character. Interestingly, when methyl acrylate was utilized as the alkene, both reagents performed similarly well, while for acrylic harsh corrosive, just upheld catalyst 8 managed the fancied item. As a rule, the reactivity of 8 was discovered to be comparative to the solvent partner and ruthenium defilement of the item was much lower than for the homogeneous response. Acrylic amides, styrene and vinyl acetic acid derivation were likewise connected in the response, yet with shifting comes about.



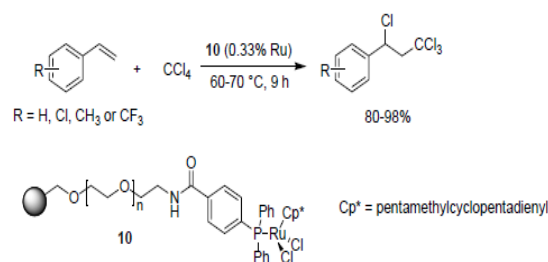
Scheme : Ruthenium-catalyzed metathesis for the preparation of 17 β -hydroxysteroid dehydrogenase type 1 inhibitors.

Asymmetric Transfer Hydrogenation : Haraguchi, Itsuno and collaborators have portrayed a fruitful technique for the topsy-turvy exchange hydrogenation of imines utilizing a hydrophobic polymer-upheld N-toluenesulfonyl-1,2-diphenylethylenediamine (Tsdpen) ruthenium catalyst. By joining pendant quaternary ammonium sulfate bunches onto the polymer spine, the polymer was rendered hydrophilic and the exchange hydrogenation of ketones for example acetophenone could be completed in water. The level of cross-joining was additionally researched, however discovered to be of lesser criticalness as even the utilization of exceedingly cross-interfaced polymer (20% Dvb) as the catalyst backing managed item in heightened yield.



Scheme : Asymmetric transfer hydrogenation employing chiral polymer supported (1,2-diamine monosulfonamide)-ruthenium complexes.

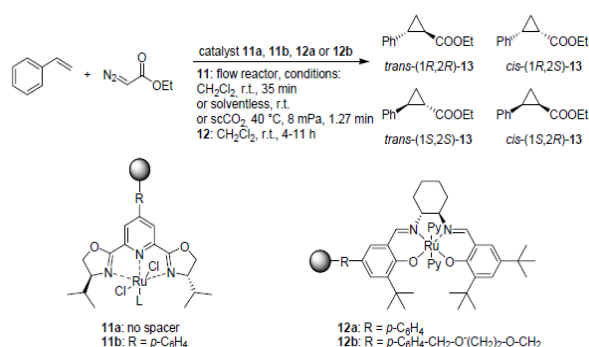
Halogenation : The Kharasch response includes the expansion of halogenated mixes to an alkene, by and large catalyzed by a ruthenium perplexing in the vicinity of a radical initiator for example Aibn (azoisobutyronitrile). Oe and Uozumi have demonstrated that this response might be done in water, without the expansion of Aibn, with the assistance of a polymer-upheld ruthenium catalyst, consequently bearing a particle monetary and "green" useful assembly conversion.



Scheme 8: The Kharasch reaction, catalyzed by a polymer-bound ruthenium species in water.

The catalytic framework comprised of a ruthenium (iii) (pentamethylcyclopentadienyl) dichloride appended to a Ps-Peg spine by means of a polymer-backed phosphine. A mixed bag of diverse styrene subordinates were examined with great comes about, bearing the expansion items in up to 98% yield. Aliphatic alkenes could additionally be utilized under these conditions, but with a to some degree lower yield.

Reusing of the catalyst did not influence the catalytic action to any degree. **Cyclopropanation :** Luis and associates have examined the utilization of polymer-bound ruthenium-pybox edifices in the cyclopropanation of styrene with diazoacetate.



Scheme : Asymmetric cyclopropanation using polymer bound Ru-pybox (11) and Rusalen (12) complexes.

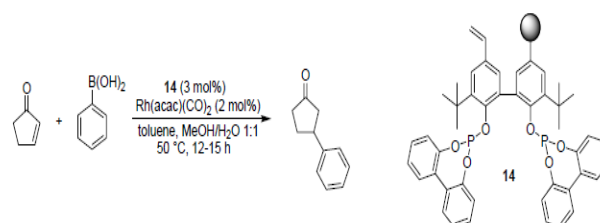
The catalysts were ready through polymerization of vinylic monomers of the ligands, with and without a fragrant spacer, inside solid minireactors in stainless steel segments, which were accordingly treated with a result of dichlororuthenium(ii) p-cymene. On account of catalyst 11a, distinctive degrees of cross-connecting were likewise explored. Minireactors were utilized to ensure the airsensitive intricate from oxygen and to endeavor the different focal points of stream reactors for example a substantial surface zone and regulated response conditions. Cyclopropanation utilizing 11a with dichloromethane as the dissolvable managed the craved items 13 in up to 50% yield, with a 4:1 trans:cis proportion and moderate enantioselectivities, with dimerization of the ethyl diazoacetate being the primary side response and explaining the moderate yield. The stereoselectivity was tantamount to that acquired for a homogeneously catalyzed response utilizing a pybox-Ru complex. The polymer-underpinned catalyst could be re-utilized various times, without any stamped decay of the catalytic movement. Solventless conditions managed up to 72% yield with 11a, and the utilization of supercritical carbon dioxide as dissolvable in conjunction with complex 11b, additionally gave great results, indicating that the strategy could be completed in an all the more naturally inviting form. In like manner, Jones and partners have mulled over the same response yet utilizing a polymer bound salen-Ru catalyst. Here additionally two distinctive spacers were utilized between the intricate and the catalyst, a more unbending sweet-smelling linker for 12a and an adaptable ethylene glycol linker on account of 12b. Both catalysts performed superior to a silica-upheld partner, also the yields utilizing the polymer bound catalysts were tantamount to the comparing responses utilizing a dissolvable catalyst. The more unbending polymeric catalyst 12a gave to some degree second rate brings about terms of stereoselectivity as contrasted with 12b, granted that the catalytic action was comparative. For catalyst 12b, diastereoselectivities and enantioselectivities were towering (trans/cis proportion: 10.9, trans: 95% ee, cis: 92% ee) and the catalyst could be reused up to three times without any major misfortune of selectivity or

yield, in spite of the fact that the response times demanded to achieve the same transformation (95%) were especially more drawn out for the third run. Treating the catalyst with pyridine in the middle of cycles so as to stabilize the Ru(ii)-salen bis-pyridine complex was discovered to minimize catalyst deactivation and abbreviate the response times for the accompanying runs.

RHODIUM

Conjugate Addition : As said in the presentation, catalysts appended to dissolvable polymeric upholds are not secured in this survey, yet one exemption will be made here. Jana and Tunge have advanced a polymersupported diphosphite ligand named Janaphos, and connected this in the rhodiumcatalyzed conjugate expansion of boronic acids to enones. Tempo-intervened living free radical polymerization permitted watchful control of the atomic weight of the polymer, bearing a backing that was dissolvable in solvents for example toluene and dichloromethane however not in hexane or methanol.

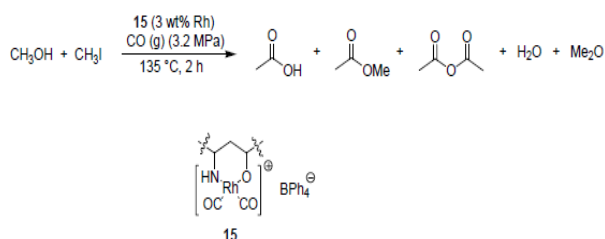
Recuperation of the polymer was in this manner effected by precipitation with methanol at the finish of the response. Water was discovered to be critical in the response; without this protic cosolvent the yields dropped extraordinarily. An extensive variety of both enone coupling accomplices and in addition boronic acids were researched, managing the wanted conjugate expansion item in towering yields (75-92%). Leeway of this strategy is that just 1.3 equivalents of boronic harsh corrosive contrasted with the enone are wanted, while comparing responses utilizing heterogeneous catalysts need 4-5 equivalents.



Scheme : Rhodium-catalyzed conjugate addition of phenylboronic acid using a supported catalyst.

Rhodium-Catalyzed Carbonylation, Hydroformylation and Hydrogenation : Yuan and associates utilized a polymer-backed rhodium unpredictable for the carbonylation of methanol to arrange acidic harsh corrosive. The solid backing was ready from 2-vinylpyridine and ethylene glycol acrylate through crosslinking copolymerization, and consequently treated with $[Rh_2(CO)_4]Cl_2$ accompanied by tetraphenylboron to shape the chelating complex 15. Acidic harsh corrosive could then be framed from

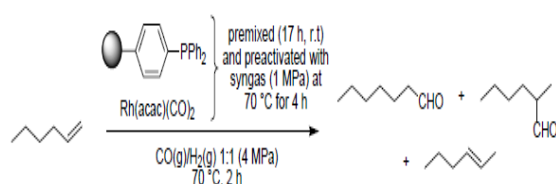
methanol under a carbon monoxide force of 3.2 MPa at 135 °C.



Scheme : Carbonylation of methanol to form acetic acid and other products.

Fujita et al. have ready a catalyst from Rh(acac)(co)₂ and polymer underpinned triphenylphosphine, and connected it in the hydroformylation of 1-hexene with syngas. The response was completed both in supercritical carbon dioxide and in natural solvents for example toluene and ethyl acetate derivation, where scCO₂ was discovered to be predominant regarding reactivity and selectivity of the hydroformylation. The CO₂-force was additionally discovered to influence the response, with a higher force managing more 2-hexene at the liability of the fanned hydroformylation item. Blechert what's more Buchmeiser have additionally connected a polymer-underpinned rhodium catalyst in hydroformylation.

The backing utilized was an amphiphilic gum, ready through ring opening metathesis polymerization, with a pendant dipyrindyl-2-ylamide moiety working as the ligand to rhodium. Hydroformylation of 1-octene was performed under micellar conditions with great comes about, the underpinned catalysts managing a higher selectivity for the straight item than the homogeneous simple.

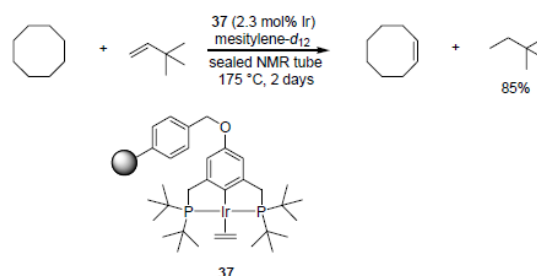


Scheme : Hydroformylation using a polymer-bound rhodium catalyst.

IRIDIUM

Exchange Dehydrogenation : Huang et al. have researched three distinctive sorts of backed iridium pincer buildings for the exchange dehydrogenation of alkanes, contrasting covalent connection of the perplexing with Merrifield gum additionally silica, to adsorption onto γ-Al₂O₃. Cyclooctane was utilized as the alkane accomplice within the response, together with tert-butylethylene as the hydrogen acceptor, structuring cyclooctene and 2,2-dimethylbutane. Requisition of polystyrene-backed complex 37 in the response managed 85% of 2,2-dimethylbutane 2 days

later. Notwithstanding, a second response utilizing recuperated catalyst managed just 20% item, showing deterioration of the iridium pincer complex. Generally speaking, the catalyst adsorbed onto γ-Al₂O₃ was discovered to be more strong and effective than the covalently bound catalysts thus.



Scheme : Transfer hydrogenation employing a polymer-supported iridium pincer complex.

CONCLUSION

Connecting an organometallic catalyst to a solid phase has numerous favorable circumstances contrasted with running the response in result, not just regarding re-ordered cleansing and yet in minimizing sully of the last item with metallic buildups, which can frequently be an issue and is of exceptional vitality inside the pharmaceutical business where such contaminants can influence the organic testing of potential medication appointees. A different vital viewpoint is that of green science, i.e. advancing productive what's more naturally generous techniques for natural synthesis, where the way that numerous upheld catalysts might be reused various times without misfortune of effectiveness constitutes a vital commitment here. In spite of the fact that various new techniques for palladium-catalyzed cross-coupling on solid phase now exist, there are numerous different ranges in this area that are still generally unexplored, for example unbalanced responses, aryl amination and responses including other move metals than palladium, and we anticipate a proceeded development of this moving field.

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